

Filaflex FAQ

Filaflex is a new elastic filament for 3d printer, is a thermoplastic elastomer with a melting temperature between 190-235 °C. As new material have some tricks in order to print a good quality pieces.

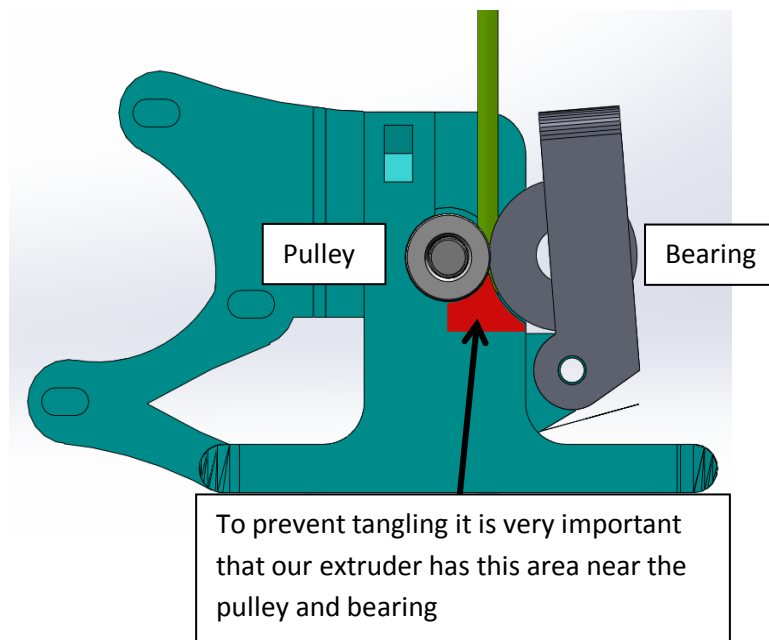
EXTRUDER

What kind of extruder should I use?

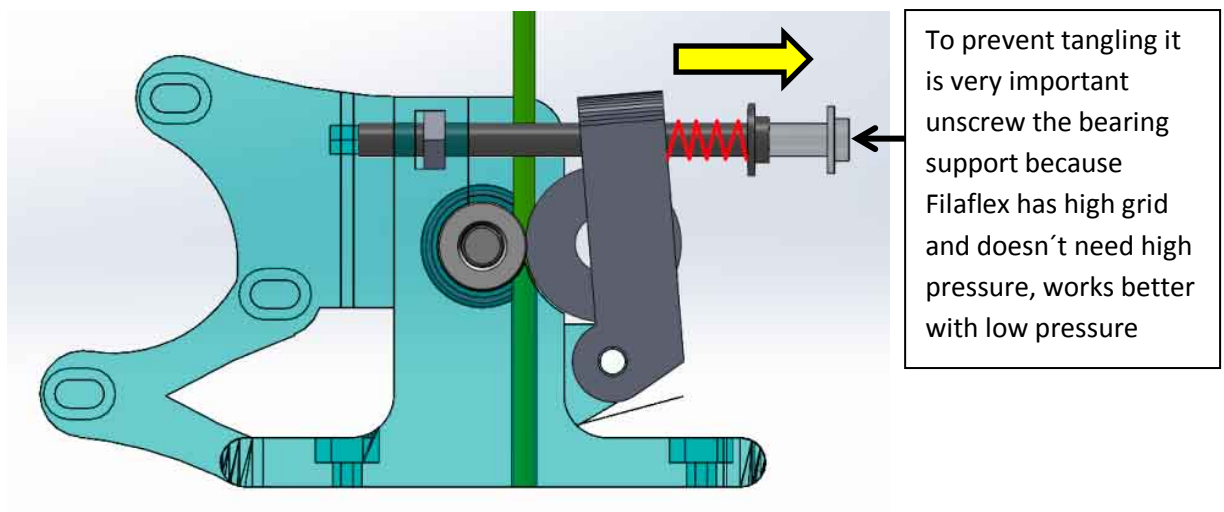
In order to print filaflex without problems the extruder must have the following features:

FEEDING:

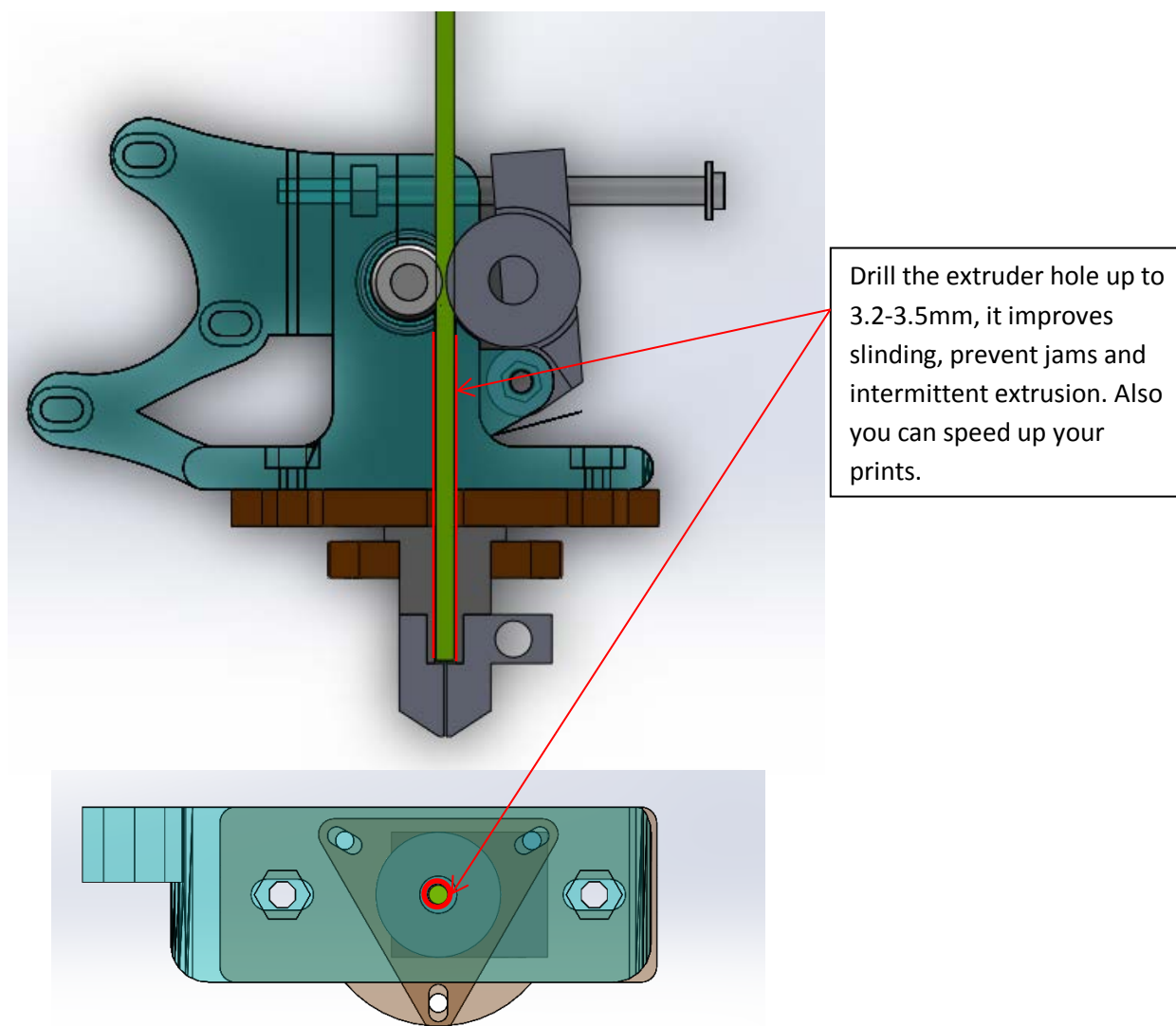
1. Adjusting part between pulley and bearing



2. Low pressure



Drill up to 3.2-3.5mm



We do this because the material has a high grid and we need a bigger hole to improve the prints and avoid jams.

NOT SUPPORTED EXTRUDERS:

- **BOWDEN EXTRUDERS** (We are developing a new filament profile to allow Bowden extrusion)
- **WORM EXTRUDERS** (3D TOUCH/RAPMAN FROM *BITS FROM BITES*)

SOFTWARE

You can download the configuration file to set up into your slicing 3d software in order to print with FILAFLEX with right parameters.

CURA:

Download the configuration [HERE](#)

SLIC3R

Download the configuration [HERE](#)